

Figure: 30 TAC §115.421(10)(B)

**VOLATILE ORGANIC COMPOUND (VOC) LIMITS FOR SPECIALTY COATINGS  
(IN GRAMS OF VOC PER LITER OF COATING, LESS WATER AND EXEMPT SOLVENT)**

Coating type . . . . .	Limit:
Ablative Coating . . . . .	600
Adhesion Promoter . . . . .	890
Adhesive Bonding Primers:	
Cured at 250°F or below . . . . .	850
Cured above 250°F . . . . .	1030
Adhesives:	
Commercial Interior Adhesive . . . . .	760
Cyanoacrylate Adhesive . . . . .	1,020
Fuel Tank Adhesive . . . . .	620
Nonstructural Adhesive . . . . .	360
Rocket Motor Bonding Adhesive . . . . .	890
Rubber-based Adhesive . . . . .	850
Structural Autoclavable Adhesive . . . . .	60
Structural Nonautoclavable Adhesive . . . . .	850
Antichafe Coating . . . . .	660
Bearing Coating . . . . .	620
Caulking and Smoothing Compounds . . . . .	850
Chemical Agent-Resistant Coating . . . . .	550
Clear Coating . . . . .	720
Commercial Exterior Aerodynamic Structure Primer . . . . .	650
Compatible Substrate Primer . . . . .	780
Corrosion Prevention Compound . . . . .	710
Cryogenic Flexible Primer . . . . .	645
Dry Lubricative Material . . . . .	880
Cryoprotective Coating . . . . .	600
Electric or Radiation-Effect Coating . . . . .	800
Electrostatic Discharge and Electromagnetic Interference (EMI) Coating . . . . .	800
Elevated-Temperature Skydrol-Resistant Commercial Primer . . . . .	740
Epoxy Polyamide Topcoat . . . . .	660
Fire-Resistant (interior) Coating . . . . .	800
Flexible Primer . . . . .	640
Flight-Test Coatings:	
Missile or Single Use Aircraft . . . . .	420
All Other . . . . .	840
Fuel-Tank Coating . . . . .	720
High-Temperature Coating . . . . .	850
Insulation Covering . . . . .	740
Intermediate Release Coating . . . . .	750
Lacquer . . . . .	830
Maskants:	
Bonding Maskant . . . . .	1,230

Critical Use and Line Sealer Maskant .	1,020
Seal Coat Maskant . . . . .	1,230
Metallized Epoxy Coating . . . . .	740
Mold Release . . . . .	780
Optical Anti-Reflective Coating . . . . .	750
Part Marking Coating . . . . .	850
Pretreatment Coating . . . . .	780
Rain Erosion-Resistant Coating . . . . .	850
Rocket Motor Nozzle Coating . . . . .	660
Scale Inhibitor . . . . .	880
Screen Print Ink . . . . .	840
Sealants:	
Extrudable/Rollable/Brushable Sealant .	280
Sprayable Sealant . . . . .	600
Silicone Insulation Material . . . . .	850
Solid Film Lubricant . . . . .	880
Specialized Function Coating . . . . .	890
Temporary Protective Coating . . . . .	320
Thermal Control Coating . . . . .	800
Wet Fastener Installation Coating . . . . .	675
Wing Coating . . . . .	850